## RE4040-BLN

Low pressure grade RO element for brackish water

- Low-Energy Consumption



## SPECIFICATIONS

## General Features

| Permeate Flow Rate | $2,600 \mathrm{GPD}\left(9.8 \mathrm{~m}^{3} /\right.$ day $)$ |
| :--- | :--- |
| Nominal Salt Rejection | $99.4 \%$ (Minimum 99.3\%) |
| Effective Membrane Area | $85 \mathrm{ft}^{2}\left(7.9 \mathrm{~m}^{2}\right)$ |
| Membrane Type | Thin-Film Composite |
| Membrane Material | Polyamide (PA) |
| Element Configuration | Spiral-Wound, FRP Wrapping |

Test Conditions: $1,500 \mathrm{mg} / \mathrm{L} \mathrm{NaCl}$ solution at $150 \mathrm{psig}(1.03 \mathrm{MPa})$ applied pressure; $15 \%$ recovery; $77^{\circ} \mathrm{F}\left(25^{\circ} \mathrm{C}\right)$; pH 6.5-7.0; Permeate flow rate for each element may vary +25 / -15\%.

Dimensions and Weight


1. Each membrane element supplied with one interconnector (coupler) and four O-rings.
2. All RE4040 elements fit nominal 4.0 inch ( 101.6 mm ) I.D. pressure vessels.

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## APPLICATION DATA

## Operating Limits

| Max. Pressure Drop / Element | $15 \mathrm{psi}(0.10 \mathrm{MPa})$ |
| :--- | :--- |
| Max. Pressure Drop / 240" Vessel | $60 \mathrm{psi}(0.41 \mathrm{MPa})$ |
| Max. Operating Pressure | $600 \mathrm{psi}(4.14 \mathrm{MPa})$ |
| Max. Feed Flow Rate | $18 \mathrm{gpm}\left(4.09 \mathrm{~m}^{3} / \mathrm{hr}\right)$ |
| Min. Concentrate Flow Rate | $4 \mathrm{gpm}\left(0.91 \mathrm{~m}^{3} / \mathrm{hr}\right)$ |
| Max. Operating Temperature | $113^{\circ} \mathrm{F}\left(45^{\circ} \mathrm{C}\right)$ |
| Operating pH Range | $2.0-11.0$ |
| CIP pH Range | $1.0-13.0$ |
| Max. Turbidity | 1.0 NTU |
| Max. SDI (15 min) | 5.0 |
| Max. Chlorine Concentration | $<0.1 \mathrm{mg} / \mathrm{L}$ |

## GENERAL HANDLING PROCEDURES

■Elements contained in the boxes must be kept dry at room temperature ( $7-32^{\circ} \mathrm{C} ; 40-95^{\circ} \mathrm{F}$ ) and should not be stored in direct sunlight.

■ For WET-TYPE, the preservative solution (1\% sodium metabisulfite solution) is added to prohibit the growth of micro-organisms.

■ Permeate from the first hour of operation should be discarded.

■ Stabilized salt rejection is generally achieved within $1 \sim 48$ hours of continuous use.

- Keep elements moist at all times after initial wetting.

■ Avoid excessive pressure and flow spikes.
■ Only use chemicals compatible with the membrane elements and components. Use of such chemicals may void the element limited warranty.

Permeate pressure must always be equal or less than the feed/concentrate pressure. Damage caused by permeate back pressure voids the element limited warranty.

■The element shell is FRP(Fiber Reinforced Plastic). Be aware of glass fiber strands and use safety equipment.

Certified to NSF/ANSI/CAN 6

## Toray Advanced Materials Korea Inc.

For more information on our products, company and regional contacts, please visit our website at www.csmfilter.com. Product Specification Sheet / Model RE4040-BLN

